

DIY 2022 & Up Front Tube Fenders

On the Rox Fabrication

Ontheroxfab.com

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***READ INSTRUCTIONS THOUROUGHLY BEFORE BEGINNING. OTR IS NOT RESPONSIBLE FOR INCORRECT INSTALLATION OR LOCAL LAWS REGARDING AFTERMARKET ACCESORIES. THE USER IS RESPONSIBLE FOR ALL LIABILITIES ASSOCIATED WITH THE INTSALLATION AND USE OF THIS PRODUCT.**

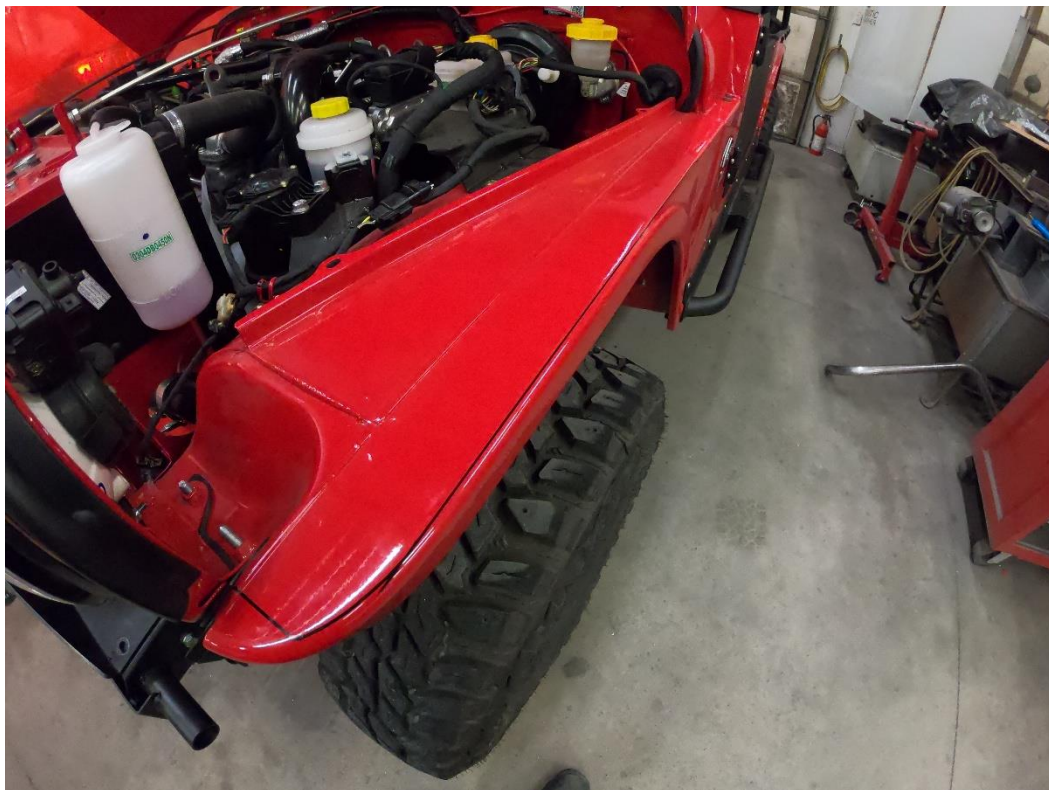
ALWAYS UTILIZE PERSONAL SAFETY EQUIPMENT WHEN YOU ARE WORKING IN THE SHOP.

DISCONNECT BATTERY BEFORE YOU BEGIN.

- Remove the grille
- Use a yard stick or straight edge and line it up to the wheel curve and mark a line to the top



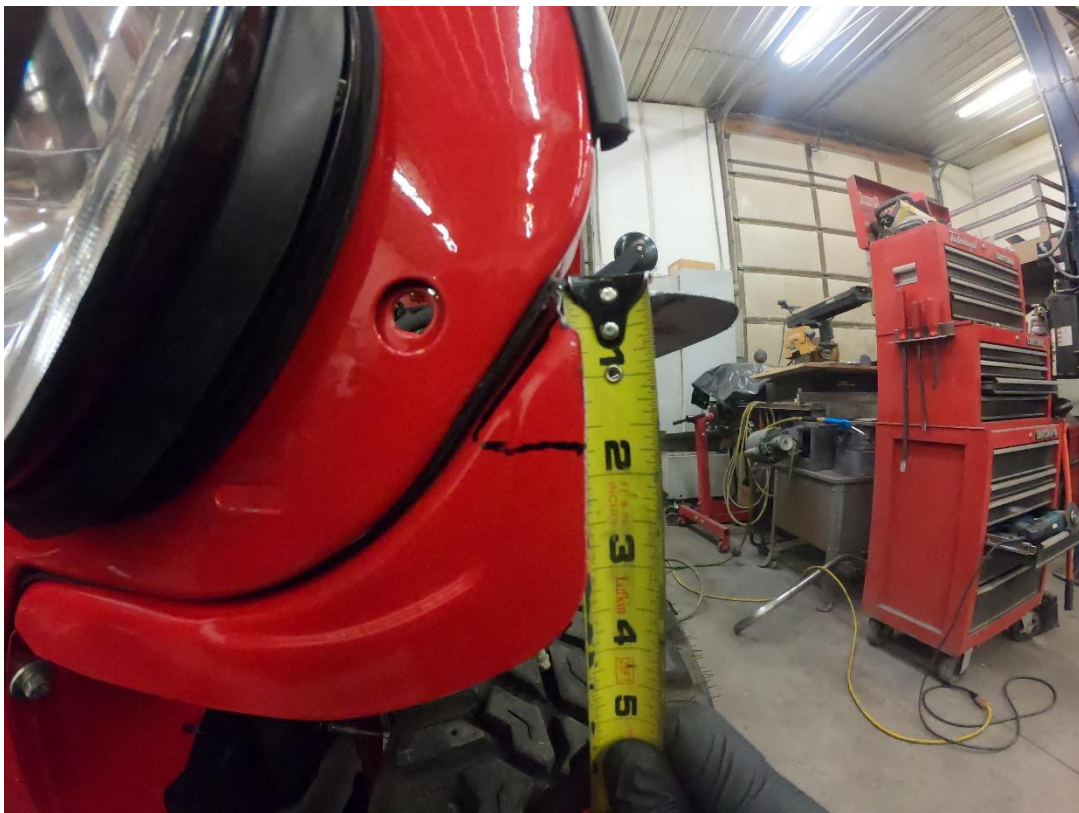
- Mark a straight line from the core support and follow it around the curve



- Cut along this line



- Mark 1 $\frac{3}{4}$ " down from the top of the fender



- Remove as shown below



- Mark the bottom edge of the fender flare and cut off remaining flare





- Fit the side plate flush with the top fender, use some temporary zip screws and bolt on the side of the fender. (You will need to drill $\frac{1}{4}$ " holes using the side and top plates as a template when you complete the final mounting step.)



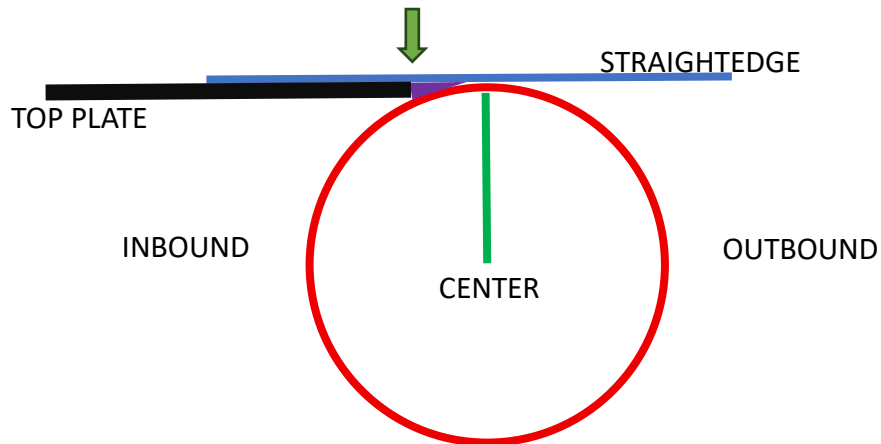
- Take the top plate and line it up on the edge showed and tack the top plate to the side plate



- Attach the tear drop to the top bolt. Leave it loose so you can adjust it with the fender tube



- Secure the top plate so you can weld the tube on, you will want to weld it so it its flush across the top with a straightedge. So instead of having the top plate sit at center you would want it sitting slightly inbound (green arrow) and can finish the weld where the purple triangle is.



- Bend the back side of the top plate around the fender tube. Hold it in place and tack



- Now you're ready to finish weld the fenders and prep to paint